INSTALLATION GUIDE

RV TURN SIGNAL ADD-ON LED LIGHT KIT For RVs, Trailers and Campers

IMPORTANT! No two installation scenarios are the same. Accent lighting is highly subjective. Not everyone shares the same lighting or installation quality goals. Some folks are OK with twisting wires together, others want to solder and heat shrink them. Some folks are OK with running wires where they may be seen or unprotected to save money/time, others want a tidy, clean install so they wrap plastic split-loom around all exposed cables. Some folks are OK with mounting their LED strips to whatever surface they can find, others want to take the time necessary to build out appropriate mounting surfaces to provide the best lighting effect on their vehicle and maximize the longevity of their lighting system. The point is it's not possible to provide all the materials necessary for all installation scenarios on all types of vehicles to meet everyone's quality goals. Our light kits provide the essential components needed for a high-quality, functioning lighting system. Installation of our light kit to your specific vehicle will however likely require additional items to make it look, fit and work the way you want. This is particularly the case with electrical wiring, switching functionality and mounting surfaces for the LED strips. We have created a list of additional items you may need. Here's the link: https://www.boogeylights.com/other-items-you-might-need/. While we offer them for sale you can also find these items locally. We urge you to review this information before starting your install.

BENCH TEST YOUR LIGHTING COMPONENTS FIRST!

We know this takes a few extra minutes, but we STRONGLY suggest you bench test your lights AND your controller / switches on a table before doing anything further. Test all of them. While we test every light strip and controller before shipping, bench testing your lights will eliminate the possibility of any problems with the lights or controller before mounting. It also lets you know everything is working properly. Also, the process of bench testing gives you an opportunity to understand the wiring system without interference from other wires, connectors and cables. You can use any 12vdc battery to do this (e.g. car battery, motorcycle battery, lawn tractor battery or 12vdc power supply). Bench testing takes an extra 10 or 15 minutes. It's simple to do and can potentially save you hours of time and frustration down the road.

Did we mention the importance of bench testing every LED strip and controller first?

THIS IS A GUIDE. NOT A HOW-TO. It's simply not possible to provide detailed instructions for all installation scenarios. Far too many variables. The information in this manual is intended to be used as a guide. It is not a detailed step-by-step how-to installation manual. We do not spell out every single step along the way. We cover the essential steps related to installing this kit. Beyond that we assume the installer has the skills, knowledge and tools necessary to do the work using the information we provide as a guide. You may need to vary your installation and/or make adjustments based on your vehicle. This is particularly the case with electrical wire routing, electrical connections, electrical load sizing and switching. If you're unsure about how to do the installation – particularly the electrical components – we urge you to seek assistance from someone who has those skills.

YOU MUST HAVE AN UNDERSTANDING OF 12V POWER. An essential skill with installation of any Boogey Lights LED products is knowing how to correctly wire the product to a 12vdc circuit. This includes understanding the importance of having a properly sized fuse at the power source, polarity, how to properly seal an electrical connection, using properly sized wire gauge for the load, measuring voltage and measuring the additional amperage draw you're adding. For this light kit you also need to know how to locate and tap into your vehicle's left and right turning indicator circuits to trigger the relays. If you are uncertain or unfamiliar with any of these concepts, we urge you to ask someone who has the knowledge to assist you. Electricity is unforgiving.

WORK AREA. Make sure you have ample area in which to work and that the area is protected from rain or cold temperatures. The 3M adhesive tape and 3M adhesion promoter works best if applied when the air temperature is above 40 degrees (and of course is DRY).

MOUNTING SURFACE CONSIDERATIONS. Make sure you have adequate surface area where to affix the LED light strips to the bottom of your RV. Not all RVs have a flat, enclosed bottom. If your RV doesn't have an enclosed bottom you'll need to make sure you have sufficient surface area to attach the LED strips. In addition, the area where you are attaching the LEDs needs to be reasonably clean (eg. free from oil, grease, rust, dirt, road grim), smooth, rigid, flat and one continuous flat surface. It's super important to understand that these LED strips cannot be mounted in such a way as they span multiple surfaces. They must be mounted on a smooth, flat, continuous rigid mounting surface. Spanning two mounting surfaces on a vehicle that moves, flexes and vibrates will absolutely not work. The LED strip will fail and they will do so sooner rather than later; we can almost guarantee it. We know the temptation is there because it's easy/fast to do BUT you're going to be disappointed if you do. Mounting the LED strip across multiple surfaces will void the warranty as well. Also, do not attempt to mount the strip to follow a radius. The LED strip has to be mounted in a straight line.

Before doing anything we suggest viewing the installation video we have on the product page showing how we mounted plastic L-Channel to the bottom of the RV and then affixed the TURN SIGNAL ADD-ON LED strips to that mounting surface. You can find this installation video here: <u>https://www.boogeylights.com/video-how-to-mount-boogey-lights-to-the-bottom-of-an-rv/</u>. It's also in the product page.

GOT COROPLAST? If you are going to mount your LED strips on coroplast or similar surface make sure the coroplast on your RV is straight, flat <u>and</u> rigid. It cannot have bulges in it. It's not unusual for that coroplast to bulge in-between the supports. In some cases, that coroplast is holding back water-soaked insulation, cables, ducting and hoses. Over time as the RV goes down the road, that weight pushes the coroplast downward between the supports which if the LED strips are mounted to that coroplast, the strips will flex, bend and fail. LED strips mounted to coroplast surfaces that fail under these conditions are not covered under warranty. We have an entire video on this very topic. If your RV has a coroplast (or similar) bottom, we urge you to view this video before doing anything: <u>https://www.boogeylights.com/video-got-coroplast/</u>.

IF YOU NEED TO BUILD OUT A MOUNTING SURFACE. For RVs that don't have a smooth, flat continuous surface to mount to – you can use 1.5" aluminum or plastic flat-stock (available at just about any home improvement store and we offer it for sale on our website too). Rivet (or screw) it to the bottom of the RV typically along the outside

edges. Then, mount the LED strip to the aluminum or plastic flat stock. It makes for a nice, clean installation. Doing it this way also makes it easier to remove the lights if for some reason you want to in the future. It's the method we use for our in-house installations. We have a video on our website showing more about how to do this. Here's the link: <u>https://www.boogeylights.com/video-creating-a-smooth-mounting-surface/</u>. This video (and many others) can also be found in our INSTALLATION RESOURCES section here: <u>https://www.boogeylights.com/installation-resources/</u>.

ELECTRICAL CONNECTIONS. Make sure you know where your electrical connections will terminate. For this Turn Signal Add On Light kit (as well as all of our Under-Glow lighting systems) we strongly recommend running the lighting system off the house batteries. Keep in mind that the power that supports these Turn Signal Add-On LED strips <u>does not</u> go through the RV's turn signal circuits. Rather, the voltage/amperage to power this system is pulled through the supplied relays which connect directly to the RV's house batteries. This is an important concept to understand. The RV's turning indicator circuits merely triggers the RELAYS (one for each side of the RV).

We like to terminate the LED power leads and mount the Relays (and LED Controller if adding an Under-Glow light system) in the same compartment where the house batteries are stored. Doing so makes for a clean, safe electrical installation. By connecting directly to the house batteries you know you're not going to interfere with any other 12vdc systems in your RV. If you have a motorhome, do not use the engine starting batteries; use the house batteries. Make sure too you're pulling from a 12vdc power source. Many motorhomes have a bank of 6vdc batteries tied in series to generate 12vdc. If you're not familiar with 12vdc power or how to deal with 6vdc batteries in series, we strongly suggest asking someone who is familiar with 12vdc power to assist you with this aspect of the installation.

If you're installing on a travel trailer where the battery box is on the front tongue of the trailer, while you may be able to fit the relays for this light kit in that box, suggest extending the 12vdc power from the battery box back to a storage area inside the trailer where you can mount the Relays (and LED controller if adding U/G too) and terminate the LED power leads to that location. If you have to extend the power like this, make sure you are using sufficiently sized 12vdc cable; typically 6AWG or 8AWG.

If you purchased the optional LED CONTROL CENTER, we suggest mounting it in the same compartment as where the house batteries are located; usually on a wall in that compartment. This Control Center can usually be screwed to the compartment wall. The house batteries compartment is usually easily accessible from under the RV too so it makes terminating the LED power leads simple.

VIDEOS. We have a number of installation related videos on our website (and You Tube channel) which some customers find helpful. Here are some links (they can also be found on our INSTALLATION RESOURCES page). Even though some of the videos might not be of this exact light kit install, the wiring and LED mounting are similar in many cases.

https://www.boogeylights.com/video-how-to-mount-boogey-lights-to-the-bottom-of-an-rv/ https://www.boogeylights.com/video-how-to-install-led-awning-light-on-any-travel-trailer/ https://www.boogeylights.com/video-how-to-install-a-boogey-lights-multi-color-under-glow-led-light-kit/

You can also view additional videos on our Youtube channel here: https://www.youtube.com/c/BoogeyLightsLEDs/

KNOW YOUR AMPERAGE DRAW. Pay attention to the number of LEDs you are lighting and the total amps you will be drawing. Amperage data for all our LED products are on each product page. You can also download it directly here: <u>https://www.boogeylights.net/?wpdmdl=1137</u>. Note: One 16' AMBER LED strip (300 LEDs) will consume about 3.5 amps on full power brightness.

TURN SIGNAL CONNECTIVITY. To make the LED strips flash when the turn signals flash you'll need to tap into both the LEFT and RIGHT turn signal circuits on your RV. THESE WILL BE 12VDC + CIRCUITS. For motorhomes, we prefer to do this at the front of the RV where at least in our experience, both signals are relatively easy to tap into. In most cases you'll need to get behind the signal cluster on the front of the RV to access the wires that connect to the turn signals. Some vehicles are easier than others. It will be different for every vehicle. Be aware that the wiring harness that connects to the turn signal on each side may or may not also include wires that connect to the head lights, daytime running lights and/or marker lights as well. You only want to connect to the turn signals. Fifth wheel and travel trailer's you can usually pull the turn signal wires directly from the 5 way plug coming from the tow vehicle OR turn signal marker lights on both sides of the RV. Regardless of the RV format, it's important to carefully examine the wires before cutting into them. We always use a multi-meter to do this testing to make sure we're tapping into the correct circuit. It may take some trial and error to do this. If you're not sure how to do this safely, we strongly suggest asking someone who is to assist you. This isn't something we can assist you with as there are no standards from one RV to the next. Once you've identified each turn signal circuit (they must be 12vdc +), you'll need to connect a single conductor wire to that circuit which will connect to the trigger pole (#86) on the relay for each side. We include a wiring diagram further along in this guide showing these connections as well as a close up of the relay wiring.

NOTE: Our light kit includes 2 conductor trigger wire: One conductor for the LEFT signal and one conductor for the RIGHT signal. We like to run the wires together from the front of the RV (usually along the driver's side frame rail) to the relays that are usually mounted in the house battery bay.

NOTE ABOUT ELECTRICAL WIRE COLORS. Modern RVs, trailers, motorhomes, fifth-wheels and campers often have a mixture of **110vac** and **12vdc** wiring installed. **ALL Boogey Lights® products are native 12vdc**. If you connect a Boogey Lights® controller or LED strip to 120vac instead of 12vdc, it will absolutely damage the controller and LED strip beyond repair. Similarly, if you reverse the polarity of the power (e.g. connecting 12vdc+ to the negative side of the controller), it may also damage the controller or led strip beyond repair.

In a typical 120vac environment the BLACK wire is the positive (hot) wire and the WHITE wire is the neutral/ground wire. HOWEVER, in a 12vdc environment, the BLACK wire is always 12vdc– (ground/negative) and

TURN SIGNAL

RELAYS

the RED (or WHITE) wire is always 12vdc+ (hot).

OPTIONAL LED CONTROL CENTER

If you purchased the optional LED CONTROL CENTER, the wiring will be easier since all of the connections are labeled and made on the control center board terminal blocks. This saves time with the installation. Also makes it easier to do. We have included a photo of typical LED CONTROL CENTER configurations below. This photo is from an installation that has both our TURN SIGNAL ADD ON light kit installed and our UNDER-GLOW LED light kit installed (a popular combination). If you only purchased the Turn Signal Add On light kit the board will be smaller and only contain the 2 relay with related terminal blocks.



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BLOCKS

MOUNTING YOUR LED STRIPS

Depending on the configuration you purchased there will be 2, 4 or even 6 LED strips in your TURN SIGNAL ADD ON light kit. For our purposes here we're going to assume the basic configuration which is represented by the led strips referenced as LED Strip 'A' in this this diagram. Note that if you purchased the additional LED strips (B and/or C), the power leads from those LED strips will need to be run separately. The LED strips can not be 'daisy chained' together. See diagram further along in this guide showing the wiring plan for more than just 2 LED strips.

As mentioned earlier, it's important these LED strips be mounted to a smooth, flat, straight and rigid surface. We like to use plastic L-channel (or flat bar) but you can also use aluminum flat bar too.



Three Options For Motorhomes:

A (default) | A + B | A + B + C



Two Options For 5vers & Travel Trailers: A (default) | A + B

We suggest viewing this video first before mounting your LED strips so you get an idea of what it looks like:

https://www.boogeylights.com/video-how-tomount-boogey-lights-to-the-bottom-of-an-rv/

The photo to the right is a close up showing how the LED strips are mounted. As stated earlier, this particular installation included both our UNDER-GLOW (RGB) light kit and TURN SIGNAL ADD ON light kit. If you only purchased the Turn Signal Add On light kit, you'll have just ONE LED strip mounted not 2 as shown in this photo.



Rivets are 1/8" x 1/4" (4-4) or 5/16" (4-5) depending on material we're mounting the plastic L channel to. We prefer to use Large Flange rivets where possible. If you're going to use Aluminum Flat Bar, here are a couple of photos showing that installation.



HOW TO VIDEOS -> https://www.boogeylights.com/how-to-videos/

CUTTING YOUR LEDS- If you need to cut your LED strip you can do so as long as you cut in the proper location – which is every three LEDs as shown in the below photo. Cutting incorrectly could damage your lights and is not covered by the warranty. If you cut the strip, be sure to seal the cut end. You can also use silicone found at your local hardware or RV store. If you do need to cut your LED strip, we strongly suggest doing so BEFORE you mount the strip to your RV/Camper/Trailer.

HI-INTENSITY SURFACE MOUNTED LED STRIPS



The LED strip can be cut one time on the copper solder pad where indicated; between the cluster of 3 LEDs. Important to cut in the center of the copper pads. Once cut, the end must be sealed using silicon, liquid electrical tape or even heat shrink to stop water intrusion from damaging the strip.

MOUNTING THE LED STRIPS

Once you have your LED strips cut (if necessary) and you know where you are going to attach them, follow these steps:

- The area where you are mounting the LEDs has to be clean: free of all dirt, oil or anything that might affect the LED from sticking. You only get one opportunity to mount the LEDs so it's critical the area be prepared properly.
- Use alcohol to clean the area where you are going to mount the LED strip. Be sure to let the alcohol dry completely before proceeding to the next step. (Note: Do not use acetone or similar cleaner without reading the section "A Word About 3M Tape & 3M Promoter" further on in this document).
- Next, use the 3M Adhesion Promoter supplied with your kit to "paint" on the promoter where you are going to mount the LED strip. See the note below (on page 6) about the proper way to use promoter. *This is an important step. Do not bypass.* Allow the promoter to dry for 30-60 seconds.

Do NOT bend the LED strip in a radius of less than 2 inches.



Do NOT bend the LED strip on a horizontal plane.



- Peel off the red backing tape that protects the 3M adhesive tape on your LED strip. Be careful not to let the tape touch anything. The 3M backing tape on these LED strips are one-use only. They cannot be reused.
- Carefully push the LED strip to the area you have prepared. You will want to apply only enough pressure to the strip to make sure it is firmly mounted. *You only get one opportunity to do this.* Once the LED strip touches a properly prepared surface that has been promoted, that LED strip will be very difficult to remove. Moreover, if you do remove the LED strip, the strip cannot be used again without adding another layer of 3M adhesive tape

to the back. DO NOT press too hard as too much pressure can damage the LEDs and connecting wires in the strip. Also, do not pull, stretch or twist the LED strip. Too much tension on the strip will also damage the LEDs such that some of the LEDs in the strip will not illuminate. The strip must be mounted flat against a single continuous mounting surface, in a straight line. Really important that the ENTIRE STRIP be stuck to the mounting surface and that you NOT attempt to span across multiple mounting surfaces. NOTE: With these large LED rolls we suggest you unroll the LEDs as you apply them to the side or bottom of your RV, camper or trailer.

• Use ZIP TIE mounts and ZIP TIES to affix the left-over power lead cable running to the LED strip to the bottom of your RV. You don't want to leave this power lead cable hanging. Doing so will place too much stress on the LED strip itself causing it to fall off or fail where the power lead connects to the LED strip. Before affixing the Zip Tie Mounts be sure to prepare the area with alcohol and 3M Promoter just like you did with the LED strip. It's important these Zip Tie mounts hold. If you need more support, add more zip tie mounts.

3M Tape & 3M Adhesion Promoter (aka Primer)

All Boogey Lights[®] LED strips have 3M Tape backing affixed to them. This 3M Tape is designed to make a more-or-less permanent bond between the LED strip and the surface to which it is attached. When properly prepared, 3M Tape can be affixed to polyethylene, polypropylene, ABS, PET/PBT blends, concrete, wood, glass, metal and painted metal surfaces. To make this bond you must however prepare the surface to which the LED strip will be affixed. You do this by first cleaning the surface with isopropyl alcohol (50/50 mixture with water) and then painting on 3M Adhesion Promoter. YOU CANNOT SKIP THIS STEP. Always apply 3M Adhesion Promoter to any surface Boogey Lights[®] LED strips will be mounted. The promoter acts as a primer that ensures maximum adhesion. Porous surfaces may require 2 applications of 3M Promoter for uniform coverage and good adhesion. If you are going to add a second coat, allow the first application of promoter. Simply use a clean, dry cloth to apply it to the mounting surface.

Using Acetone on Heavy Oiled or Greasy Surfaces

For situations where you are affixing Boogey Lights[®] to a surface where heavy oils or grease are present, a "degreaser" solvent such as acetone may need to be used first. If you use acetone (or any other degreasing solvent) you must still apply the 3M Promoter. Acetone is not a replacement for promoter. In addition, if you use acetone to clean a heavy oiled or greased surface, you will still need to follow up with an alcohol cleaning to help ensure any residue or film from the acetone is removed. This is because acetone (and most other degreasing solvents) will thin the promoter as well as break down the adhesive in the tape greatly reducing the tape's stickiness. Any surface first cleaned with acetone must also be cleaned with alcohol and then thoroughly dried before painting on promoter.

Important Reminder! The 3M adhesive tape on the back of Boogey Lights[®] LED stripes are one-use only. If you apply them to a surface that has not been properly prepared, the holding power of the 3M adhesive tape will be greatly diminished perhaps making the light strip unusable. If you take the time to properly prepare the surface in accordance with our instructions here, you won't have any problems mounting your LEDs.



Turn signal trigger wire connects to turn signal circuit of their respective relay pole #86.12v+ only.

Power lead wire from relay output (pole #87) to LED strip. Two conductor wire (12+ and 12-)

12vdc power from house batteries to Relay (+ side is fused, pole #30). Ground is connected to the LED strips via the relay (pole #85) which connects to the negative post on battery bank.

RV TOP VIEW

Wiring plan for 6 LED strips. 3 on each side



RELAY L



view of bottom of relay each pole is numbered

85: Ground (battery and LED -)

86: 12vdc+ trigger wire INPUT from RVs LEFT turn signal.

87: 12vdc+ OUT to LED light strip on LEFT side.

87a: not used. cap the wire

30: Connects to 12vdc+ side of battery (with inline fuse).

RELAY R



view of bottom of relay each pole is numbered

85: Ground (battery and LED -)

86: 12vdc+ trigger wire INPUT from RVs RIGHT turn signal.

87: 12vdc+ OUT to LED light strip on RIGHT side.

87a: not used. cap the wire

30: Connects to 12vdc+ side of battery (with inline fuse).



NEED HELP? HAVE MORE QUESTIONS?

Links to all product specs and installation information including remote control functions, wiring diagrams, APP control instructions and operating instructions can be found on our website in the **INSTALLATION INSTRUCTIONS** section (<u>https://www.boogeylights.com/installation-resources/</u>). We also offer a number of How To Videos which can be found here: <u>https://www.boogeylights.com/how-to-videos/</u>. For Trouble Shooting, refer to this page here: <u>https://www.boogeylights.com/trouble-shooting-guide/</u>.

If you need additional assistance or have questions, we offer a number of options. If it's during regular business hours you can call us TOLL FREE at 800.847.1359, M-F 9-6 Eastern. We also offer TEXT support (859.955.8155). If it's after hours, you can check our website. We include as much information as we can online for 24x7 access. You can also send us an email by visiting the CONTACT US link at the top of every page of our website.

WARRANTY INFORMATION

The Boogey Lights® original-owner warranty is only available to customers who purchase genuine Boogey Lights® products from the Boogey Lights website or an authorized Boogey Lights® dealer and present the original sales receipt from that dealer. THIS WARRANTY IS NULL AND VOID IN THE ABSENCE OF AN ORIGINAL SALES RECEIPT FROM AN AUTHORIZED BOOGEY LIGHTS® DEALER. This warranty is a product-only warranty and does not cover reimbursement for labor or any other charges you may incur having a defective product replaced. Complete warranty details can be found here: https://www.boogeylights.com/warranty/