



INSTALLATION GUIDE

KENWORTH W990 GRILL LED LIGHT KIT

IMPORTANT! No two installation scenarios are the same. Accent lighting is highly subjective. Not everyone shares the same lighting or installation quality goals. Some folks are OK with twisting wires together, others want to solder and heat shrink them. Some folks are OK with running wires where they may be seen or unprotected to save money/time, others want a tidy, clean install so they wrap plastic split-loom around all exposed cables. Some folks are OK with mounting their LED strips to whatever surface they can find, others want to take the time necessary to build out appropriate mounting surfaces to provide the best lighting effect on their vehicle and maximize the longevity of their lighting system. The point is it's not possible to provide all the materials necessary for all installation scenarios on all types of vehicles to meet everyone's quality goals. Our light kits provide the essential components needed for a high-quality, functioning lighting system. Installation of our light kit to your specific vehicle will however likely require additional items to make it look, fit and work the way you want. This is particularly the case with electrical wiring, switching functionality and mounting surfaces for the LED strips. We have created a list of additional items you may need. Here's the link: <https://www.boogeylights.com/other-items-you-might-need/> . While we offer them for sale you can also find these items locally. We urge you to review this information before starting your install.

BENCH TEST YOUR LIGHTING COMPONENTS FIRST!

We know this takes a few extra minutes, but we **STRONGLY** suggest you bench test your lights AND your controller / switches on a table before doing anything further. Test all of them. While we test every light strip and controller before shipping, bench testing your lights will eliminate the possibility of any problems with the lights or controller before mounting. It also lets you know everything is working properly. Also, the process of bench testing gives you an opportunity to understand the wiring system without interference from other wires, connectors and cables. You can use any 12vdc battery to do this (e.g. car battery, motorcycle battery, lawn tractor battery or 12vdc power supply). If you're not sure how to bench test, download this pdf: <https://docs.boogeylights.net/?wpdmdl=1305> . Bench testing takes an extra 10 or 15 minutes. It's simple to do and can potentially save you hours of time and frustration down the road.

Did we mention the importance of bench testing every LED strip and controller first?

THIS IS A GUIDE. NOT A HOW-TO. It's simply not possible to provide detailed instructions for all installation scenarios. Far too many variables. The information in this document is intended to be used as a guide. It is not a detailed step-by-step how-to installation manual. We do not spell out every single step along the way. We cover the essential steps related to installing this kit. Beyond that we assume the installer has the skills, knowledge and tools necessary to do the work using the information we provide as a guide. You may need to vary your installation and/or make adjustments based on your vehicle. This is particularly the case with led strip mounting locations, electrical wire routing, electrical connections, electrical load sizing and switching. If you're unsure about how to do the installation – particularly the electrical components – we urge you to seek assistance from someone who has those skills.

YOU MUST HAVE AN UNDERSTANDING OF 12V POWER. An essential skill with installation of any Boogey Lights LED products is knowing how to correctly wire the product to a 12vdc circuit. This includes understanding the importance of having a properly sized fuse at the power source, polarity, how to properly seal an electrical connection, using properly sized wire gauge for the load, measuring voltage and measuring the additional amperage draw you're adding. If you are uncertain or unfamiliar with any of these concepts, we urge you to ask someone who has the knowledge to assist you. Electricity is unforgiving.

MOUNTING SURFACE. How and where you mount your LED strips will for the most part determine the longevity of your lighting system. If you mount the LED strips to smooth, clean, continuous, straight, flat surfaces as we recommend, you can expect your lighting system to last for many years

SECURE THE POWER LEADS. Make sure the power lead wire that connects to one end of the LED strip is firmly secured to the boat. Do not allow that power lead to move or flex at the point where it attaches to the LED strip. If you do, it will fail prematurely and is not covered under warranty.

INSTALLATION TIME. We suggest allocating 2 to 3 hours to properly install this light kit.

POWER LEADS. All of the power leads coming from the LED strips will need to be routed back to your power source/switch/controller which is usually mounted near the battery bank. We typically will mount the led controller in the driver's side storage box (aka 'jockey box'). If you're installing this kit along with another one of our light kits, you can usually merge the wiring together. It's important these power lead be secured (especially at the point where the power lead attaches to the LED strip) and wrapped in split loom to prevent chafing.

Mounting & Placement Locations | Planning Your Install

All four LED strips in this kit are built on our LOW PROFILE LED strips. In total there are 4 different mounting locations in this kit and all of the power leads need to be wrapped in split loom and carefully run. See diagram on next page for placement. All of the work can typically be done with the hood open and the grill accessed from the inside.

For power, you'll need access to the driver's side steps to access the batteries. Also, if you're installing an LED controller, the LED controller can be mounted in either the driver's side storage box or the passenger's. We prefer to use the driver's side as it is closest to the battery bank. While either location will work, be aware if you mount the controller in the passenger's side, you'll need to extend the positive battery cable a little further than if you mounted the controller in the driver's side storage. The 12vdc + power going to the LED Controller should connect directly to the 12vdc+ terminal on your truck's battery bank. You can connect the ground wire on the LED controller to any metal part of the chassis. Regardless of which side bay you use, you will need to drill a hole in the floor of that box to connect power to the battery box, led wires and antenna.

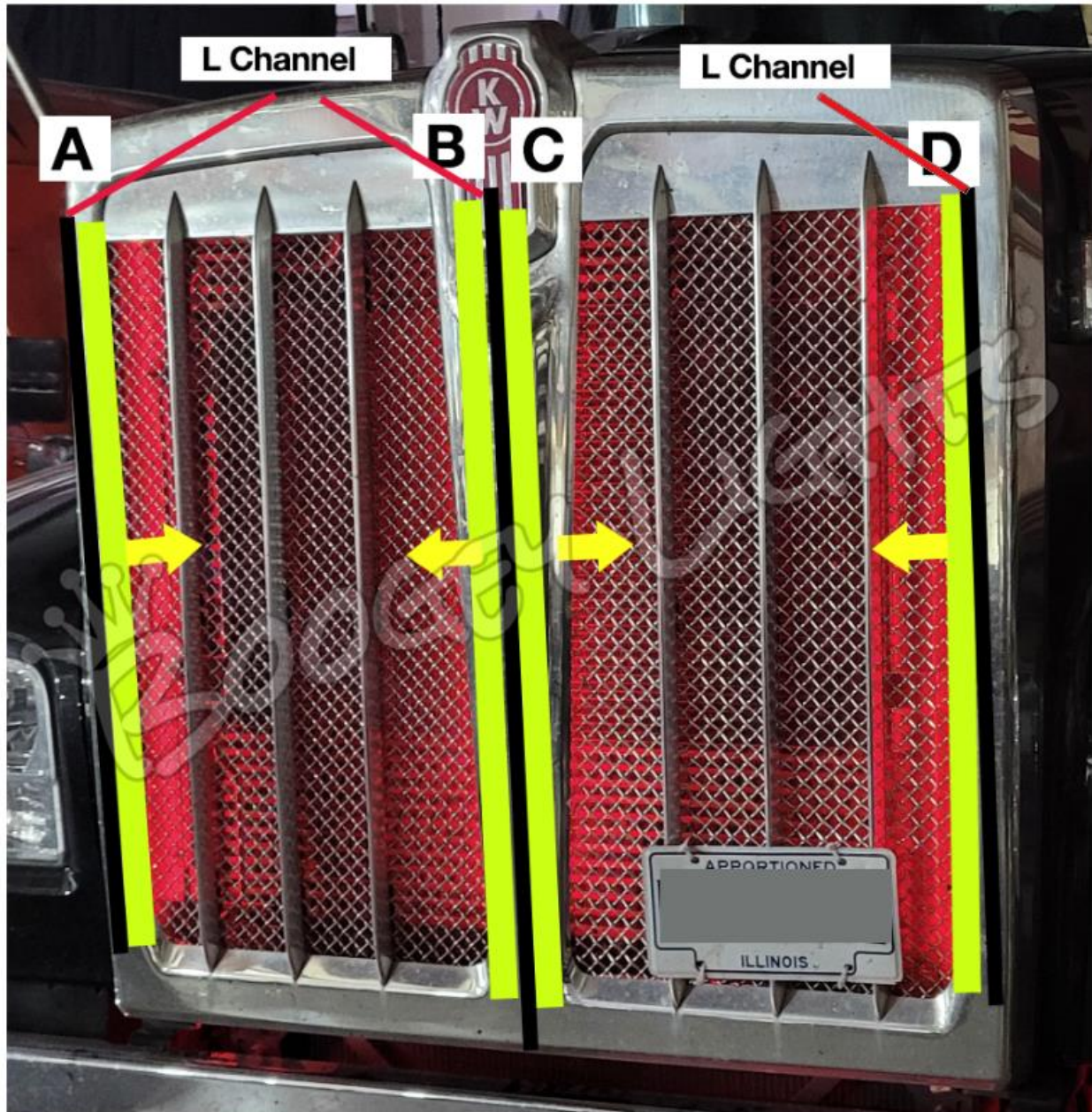
We recommend connecting all LED strips in similar locations together and then running one feeder cable back to the LED controller or switching mechanism you're using. Doing so reduces the total number of power leads coming back to the LED controller. For this kit, all four LED strips can be connected to one single feeder cable which will then run back to the controller or switching mechanism. We strongly recommend planning out your install on paper first. Be sure to wrap all power leads in split-loom which is also included and then secure them to the truck using zip ties.

LED PLACEMENT

These are the LED placement locations we used for this kit. It's important to follow this placement pattern to ensure the LED strips are protected. Mounting them in any other way voids warranty. Note that we provide actual photos of some of the placement locations at the end of this guide. Refer to the below lettered diagram for LED strip placement.

Note that all four LED strips need to be mounted to the supplied plastic L channel. Two of the strips (B and C) are mounted to the same L channel which is riveted to the inside of the grill in the center of the grill. These two LED strips are mounted in each direction: one facing right, one facing left. LED Strip A is mounted to an L channel which is mounted on the left side of the grill with the LED strip facing toward the center of the grill. LED Strip D is mounted to an L channel which is mounted on the right side of the grill with the LED strip facing toward the center of the grill. See diagram on next page.

The idea is that LED STRIPS A and B flood the left side of the grill with light and LED STRIPS C and D flood the right side of the grill with light . Left and right positioning assumes you're facing the grill.



- A = 36" LED strip w/15' power lead. Mounted to 38" L channel and positioned such that the LED strip shines inward towards the center of the grill (facing LED Strip B).
- B = 32" LED strip w/10' power lead. Mounted to 33" L channel and positioned such that the LED strip shines inward towards the left side of the grill (facing LED Strip A).
- C = 32" LED strip w/10' power lead. Mounted to the same 33" L channel that Strip B is mounted to except that it's pointed toward the right side of the grill (facing LED Strip D).
- D = 36" LED strip w/10' power lead. Mounted to 38" L channel and position such that the LED strip shines inward towards the center of the grill (facing LED strip C).

Mounting Info

Black Plastic “L” Channel. We like to use rivets when connecting these to the truck’s body because the LED strip can easily be mounted on top of the flat side of the rivet without damaging the LED strip. Do not use screws as the heads of the screws have the potential to wear into the bottom of the PCB and cause the LED strip to fail prematurely.

If you purchased a kit without an LED Controller or switch we do not include any switching devices with the kit. We assume you already have a switch available in your truck or will be installing another switch of some type. Regardless of how you decide to switch your single color LEDs, be mindful of the amperage that adding 204 tri-chip LEDs (at least) will draw. If you're considering adding these LEDs to an existing circuit (e.g. with your existing marker or running lights) we strongly suggest using a relay vs simply tapping into the existing circuit. This is especially important on newer trucks where the LCM will likely throw an error when you add more LEDs to the system.

CUTTING YOUR LEDS

If you need to cut your LED strip you can do so as long as you cut in the proper location – which is every three LEDs as shown in the photo. Cutting incorrectly could damage your lights and is not covered by the warranty. If you cut the strip, be sure to seal the cut end. If you do need to cut your LED strip, we strongly suggest doing so BEFORE you mount the strip.

MOUNTING THE LED STRIPS

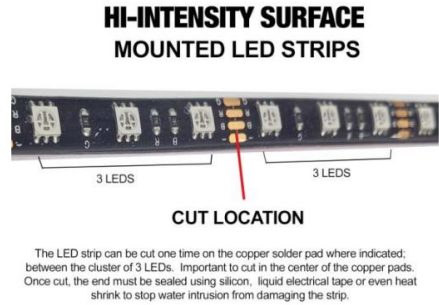
Follow these steps for mounting your LED strips:

- The area where you are mounting the LEDs has to be clean: free of all dirt, oil or anything that might affect the LED from sticking. You only get one opportunity to mount the LEDs so it's critical the area be prepared properly.
- Use rubbing alcohol to clean the area where you are going to mount the LED strip. Be sure to let the alcohol dry completely before proceeding to the next step. (Note: Do not use acetone or similar cleaner).

If the area is especially greasy, you'll need to clean it with a degreaser or similar solvent. IF you do, be sure to use rubbing alcohol on the surface next to completely remove any left-over residue from the degreaser.

- Next, use the 3M Adhesion Promoter supplied with your kit to "paint" on the promoter where you are going to mount the LED strip. ***This is an important step. Do not bypass.*** Allow the promoter to dry for 60-90 seconds.
- Peel off the red backing tape that protects the 3M adhesive tape on your LED strip. Be careful not to let the tape touch anything. The 3M backing tape on these LED strips are one-use only. They cannot be reused.

Carefully push the LED strip to the area you have prepared. You will want to apply only enough pressure to the strip to make sure it is firmly mounted. *You only get one opportunity to do this.* Once the LED strip touches a properly prepared surface that has been promoted, that LED strip will be very difficult to remove. Moreover, if you do remove the LED strip, the strip cannot be used again without adding another layer of 3M adhesive tape to the back. DO NOT press too hard as too much pressure can damage the LEDs and connecting wires in the strip. Also, do not pull, stretch or twist the LED strip. Too much tension on the strip will also damage the LEDs such that some of the LEDs in the strip will not illuminate. The strip must be mounted flat against a single continuous mounting surface, in a straight line. Really important that the ENTIRE STRIP be stuck to the mounting surface and that you NOT attempt to span across multiple mounting surfaces.



Do NOT bend the LED strip in a radius of less than 2 inches.



Do NOT bend the LED strip on a horizontal plane.



WIRING DIAGRAMS & POWER CONSIDERATIONS

This kit will include additional documentation for the color configuration you purchased including a wiring diagram. Please review carefully. An essential skill with installation of any Boogey Lights LED product is knowing how to correctly wire the product to a 12vdc circuit. This includes understanding the importance of having a properly sized fuse at the power source, polarity, how to properly seal an electrical connection, using properly sized wire gauge for the load, measuring voltage and measuring the additional amperage draw you're adding. If you are uncertain or unfamiliar with any of these concepts, we urge you to ask someone who has the knowledge to assist you. Electricity is unforgiving.

Be mindful of the amount of amperage you're drawing through your lighting circuit and to not exceed the circuit component limitations. We have included an amperage chart to give you a general idea of amperage draw but be aware that the amount of power (amps) you're pulling through the circuit will vary based on a combination of three factors: 1) The number of LEDs in the circuit, 2) the amount of copper wire in the circuit and 3) the input voltage to the circuit. The amperage ratings for our switches, controllers and LEDs assume 12.5 vdc input or less. If you're going to be driving with your Boogey Lights on, be aware that the input voltage will absolutely increase when the engine is on as RPMs increase. It's not unusual for an alternator to charge the batteries at a rate of 13.5 to 14.5 vdc depending upon the vehicle. Increasing the input voltage to the LED Controller/LEDs will also increase the amperage draw of those LEDs because they'll burn brighter. For example, we've seen circuits that draw 17 amps when the engine is off and the input voltage is 12.5vdc but jump up to drawing 24 amps when the engine is on and RPMs increased. This is because the input voltage jumps to 14vdc when the engine is running. If your circuit is only sized for 20 amps but the system requires 24 amps while running, you're going to have a problem.

Generally speaking, you don't have to be concerned about this issue if you're not within 60% or more of the collective max amperage rating for the components in your circuit. **If however you're at or above that 60% rated load, we strongly suggest measuring actual amperage drawn for your installation to make sure it's fused and wired appropriately given the highest possible amperage draw when the alternator is charging the system at typical operating RPMs.** If you have an over-voltage situation, there are a couple of solutions:

- 1) install a voltage regulator that will limit the input voltage going to the lights to 12.5 vdc regardless of the alternator output voltage. We sell them. They can also be purchased on Amazon/EBay.
- 2) install a second fuse/relay circuit and balance the LED load between those two circuits. Doing so will effectively cut the load by 50% per circuit. This is our preferred solution when possible.

Additional Resources

- Product Page: <https://www.boogeylights.com/kenworth-w990-led-accent-light-kit/>
- How to Videos: <https://www.boogeylights.com/how-to-videos/>
- Troubleshooting: <https://www.boogeylights.com/trouble-shooting-guide/>
- Installation Resources: <https://www.boogeylights.com/installation-resources/>
- How to Bench Test: <https://docs.boogeylights.net/?wpdmdl=1305>
- Amperage Data: <https://docs.boogeylights.net/?wpdmdl=1137>
- GEN2 LED Controller Wiring Diagrams + Operating Info: <https://docs.boogeylights.net/?wpdmdl=1163>
- GEN2 RF Wireless Remote Operating Info: <https://docs.boogeylights.net/?wpdmdl=1164>
- GEN2 Bluetooth APP Operating Info: <https://docs.boogeylights.net/?wpdmdl=1169>
- GEN2 Bluetooth APP Quick-Start: <https://docs.boogeylights.net/?wpdmdl=1167>

Support

- Phone: 800.847.1359 (M-F, 9-6 Eastern)
- Text: 859.955.8155
- Open a Support Ticket: <https://www.boogeylights.com/email-us/>
- Online: 24/7 resources at <https://www.boogeylights.com/installation-resources/>
- How to Make a Warranty Claim: <https://www.boogeylights.com/make-a-warranty-claim/>

Warranty

The Boogey Lights® warranty requires an original sales receipt from Boogey Lights or an authorized dealer. It covers product replacement only, not labor or other costs. Register your purchase at: <https://www.boogeylights.com/warranty-registration/>. Full details: <https://www.boogeylights.com/warranty/>.