# **INSTALLATION INSTRUCTIONS**

# FREIGHTLINER CASCADIA GEN1 TAIL / TURN / BRAKE LED LIGHT KIT



Family Owned Motorsports Lighting Since 1989

800.847.1359 www.BoogeyLights.com

Thank you for purchasing genuine Boogey Lights® L\ED Lighting products! We know you're anxious to get started but we strongly recommend taking time to read through these instructions. You'll likely save yourself some grief and aggravation if you do. For additional installation support refer to <a href="https://www.BoogeyLights.com">www.BoogeyLights.com</a> or give us a call at 800.847.1359 for assistance.

#### **ABOUT THIS GUIDE**

Installation of this led light kit takes 2 to 4 hours depending on how you elect to do the tail-turn-brake light integration.. We have included some photos later on in this guide to help you better understand how the lighting system is mounted.

There are 10 mounting locations. Five Heavy Duty LED strips on each side of the truck along the end of each vertical fairing. We include diagrams further along in this guide showing placement of each of these LED strips. The first step in the installation process is to build out the mounting surface where the LED strips will be mounted. **Do not mount the LED strips directly to the plastic fairing extensions.** If you do, the LED strips will fail prematurely; which is not covered under warranty. Those plastic fairing extensions twist and flex way too much particularly when air flows over them at highway speeds. Instead, rivet the included black plastic molding to each of the four fairing extensions on the truck and add the horizontal bracing as indicated. We include a separate document on building out this mounting surface including how to properly brace the vertical fairing extensions. Be sure to review that document (there's a video link in that document too). Our kit includes the 5/16" rivets to do this (you'll obviously need a rivet gun to do this). We recommend at least 4 rivets in each piece. This plastic molding sits INSIDE the fairing flair such that only about 5/8" of the molding sticks out beyond the stock fairing edge. This is where the LED strip is mounted. See photos at the end of the guide. The TAIL / TURN / BRAKE LIGHT RED LED strips will mount to the plastic angle pieces facing toward the rear of the truck (if you purchased the Rear Fairing Accent light kit, those LEDs are mounted on the inside facing the rear of the cab). All power leads run down the fairing and from there will connect to the brake / tail / turn integration point which we like to do behind the cab area for easy access.

In putting together this installation guide we assume the installer has access to and has a basic understanding of using the tools needed to complete this installation. We also assume the following:

- The installer understands 12vdc electricity, making electrical connections using crimp on connectors, the importance of having a fuse in the circuit at the battery location and polarity.
- How to access the batteries, remove / connect battery connections, how to make electrical connections (e.g. crimping) and the importance of making sure all electrical connections are sealed properly (e.g. no water intrusion).
- How to run cabling such that the power leads and related wiring are secured in a way as to not create a hazard
  when driving the truck and/or placing them in locations which might damage them (e.g. up against the exhaust
  pipe, DPF, drive shaft, wheels, etc.).
- Capable of getting under the truck to safely run the power lead connections to the battery box on the driver's side.
- Is able to access the rear tail/turn/brake lights and to safely tap into those three circuits (brake, tail lights, left/right turn).

#### **TOOLS & SUPPLIES YOU WILL LIKELY NEED**

Drill, rivet gun, wire cutters, wire strippers, crimping tool, electrical tape, rubbing alcohol, shop rags, extra zip ties.

## **BEFORE YOU START**

We suggest you carefully review the following before you begin:

- 1. It's simply not possible to provide detailed instructions for all installation scenarios. The information in this manual is intended to be used as a guide. You may need to vary your installation based on your unique situation. This is particularly the case with electrical wiring.
- 2. Make sure you have ample area in which to work and that the area is protected from rain or cold temperatures. The 3M adhesive tape works best if applied when the air temperature is above 40 degrees (and of course is DRY).
- 3. Make sure you know where your electrical connections will terminate. For this kit, you'll need to install a 10awg 12vdc power connection to the truck's batteries that terminates to the RELAY HOUSING included in this kit behind the cab. You'll also need to be able to tap into the truck's tail/turn/brake light circuit. We can't tell you how to do this so it's important the installer understand how to access these circuits.
- 4. Bench test your setup. We know this takes a few extra minutes but we STRONGLY suggest you bench test your lights AND your controller on a table before doing anything further. While we test every light strip and controller before shipping, bench testing your lights will eliminate the possibility of any problems with the lights or controller before mounting. Also, the process of bench testing gives you an opportunity to understand the wiring system without interference from other wires, connectors and cables. You can use any 12vdc battery to do this (e.g. car battery, motorcycle battery, lawn tractor battery or 12vdc power supply). Bench testing takes an extra 10 or 15 minutes. You can also use a common 9vdc battery to test your lights if you don't have a 12vdc bench testing power source available (the lights won't be as bright). It's simple to do and can potentially save you hours of time and frustration down the road. Please take our advice. Bench test your LEDs AND controller before mounting.

BTW ... Did we mention we suggest bench **testing your LEDs and** controller before installing? You would be surprised at how many people don't take our advice on this step.

#### **LED PLACEMENT**

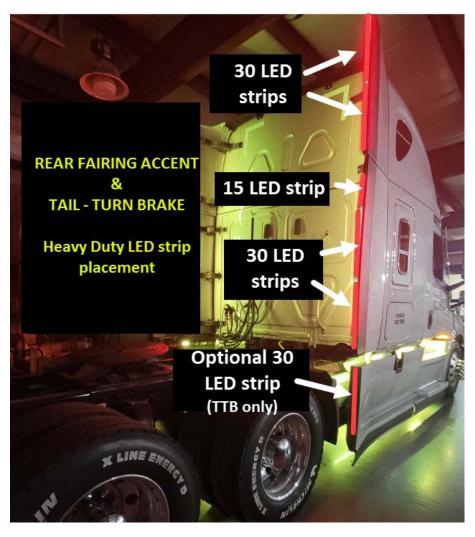
Once you have the black right-angle molding riveted to the fairing it's time to mount the LED strips to that molding. The RED tail/turn/brake light LED strips will face rear-ward as shown in the photo below.



#### TAIL / TURN / BRAKE LIGHT INTEGRATION

There are two wiring diagrams at the end of this guide you'll need to complete the installation. The power leads from these LED strips run down the fairing and from there will connect to the relay housing which we suggest locating immediately behind the cab or similar location where the relay housing can be accessed if needed. A 10 awg battery cable needs to be run to the truck's battery and connected to the 12vdc + power with the included fuse holder. The 12vdc - needs to be connected to the frame.

For integration with the truck's tail-turn-break lights to make the system work, you need access to THREE circuits: the truck's tail light circuit, left turn signal and right turn signal. The truck's brake light uses the same light as the turn signals. Where you pull those circuits from is up to you HOWEVER we prefer to pull them directly from the rear tail light assembly on the rear the truck and then run a feeder cable up to the relay housing where the connections are



made. We think it's easier (and cleaner) to do it this way while minimizing the possibility you might interfere with any of the truck's other electrical systems (which is always a concern in these situations). The reality however is that you can also find these wires in the wiring harness that runs on the inside of the frame rails back to the rear tail light assembly. On the frame (aka 'chassis') ground, it's super important to make sure the surface you're connecting to is bare metal. In many cases you'll have grind off the painted surface first. Refer to the RELAY wiring diagram at the end of the guide.

#### WHAT'S INCLUDED

In addition to the LED light strips and power leads, this kit includes some additional items you'll need. Here's a quick review of those items and why we include them. Some of the photos at the end of this guide reference these items too.

- Plastic angle and plastic flat bar with rivets.
- 18AWG Feeder Cable 4 Conductor. Use this cable to extend the LED power leads to the relay housing.
- RED 10awg battery connection cable along with a 25amp fuse holder.
- BLACK 10 awg ground wire cable with battery lug.

- 3M Adhesion Primer. Used to prep the surface before attaching the LED strips. *Always, always, always* use this adhesion primer with 3M adhesive products if you want the bond to hold.
- Split Wire Loom / ¼". All power leads and the battery extension cables need to be protected from chaffing. Wrap them in this first. See photos.
- Split Wire Loom / ½". We include the ½" split wire loom to be used when you're connecting multiple power leads together. Helps protect that connection.
- Butyl Tape. We use butyl tape to seal the hole in the storage box where the LED controller is located. We also use it in a few places on this installation to help hold power lead wires in place. Butyl will only work if you apply it to a clean surface so make sure you first clean the surface with rubbing alcohol.
- 8" Zip Ties. We include some zip ties which you'll need to secure the LED power leads to the truck.
- Crimp On Wire Connectors. These are used to secure the wire connectors at the LED Controller as well as making all power lead connectors to the feeder cable. We recommend wrapping each connector after it's crimped with electrical tape to protect it from water intrusion.
- We include three 40A automotive relays with holders and plastic waterproof housing. See wiring diagram at the end of this guide.

NOTE: Every installation varies a little so you may need to purchase additional items (or more of them such as zip ties) for your install.

Follow these steps for mounting your LED strips:

- The area where you are mounting the LEDs has to be clean: free of all dirt, oil or anything that might affect the LED from sticking. You only get one opportunity to mount the LEDs so it's critical the area be prepared properly.
- Use the supplied alcohol pads to clean the area where you are going to mount the LED strip. Be sure to let the alcohol dry completely before proceeding to the next step. (Note: Do not use acetone or similar cleaner).
- Next, use the 3M Adhesion Promoter supplied with your kit to "paint" on the promoter where you are going to mount the LED strip. *This is an important step. Do not bypass.* Allow the promoter to dry for 60-90 seconds.
- Peel off the red backing tape that protects the 3M adhesive tape on your LED strip. Be careful not to let the tape touch anything. The 3M backing tape on these LED strips are oneuse only. They cannot be reused.

Do NOT bend the LED strip in a radius of less than 2 inches.



Do NOT bend the LED strip on a horizontal plane.

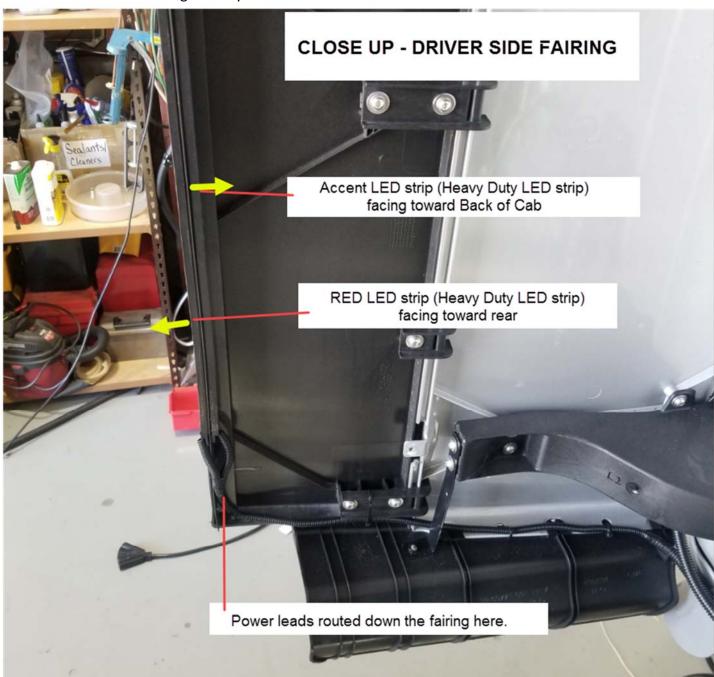


• Carefully push the LED strip to the area you have prepared. You will want to apply only enough pressure to the strip to make sure it is firmly mounted. You only get one opportunity to do this. Once the LED strip touches a properly prepared surface that has been promoted, that LED strip will be very difficult to remove. Moreover, if you do remove the LED strip, the strip cannot be used again without adding another layer of 3M adhesive tape to the back. DO NOT press too hard as too much pressure can damage the LEDs and connecting wires in the strip. Also, do not pull, stretch or twist the LED strip. Too much tension on the strip will also damage the LEDs such that some of the LEDs in

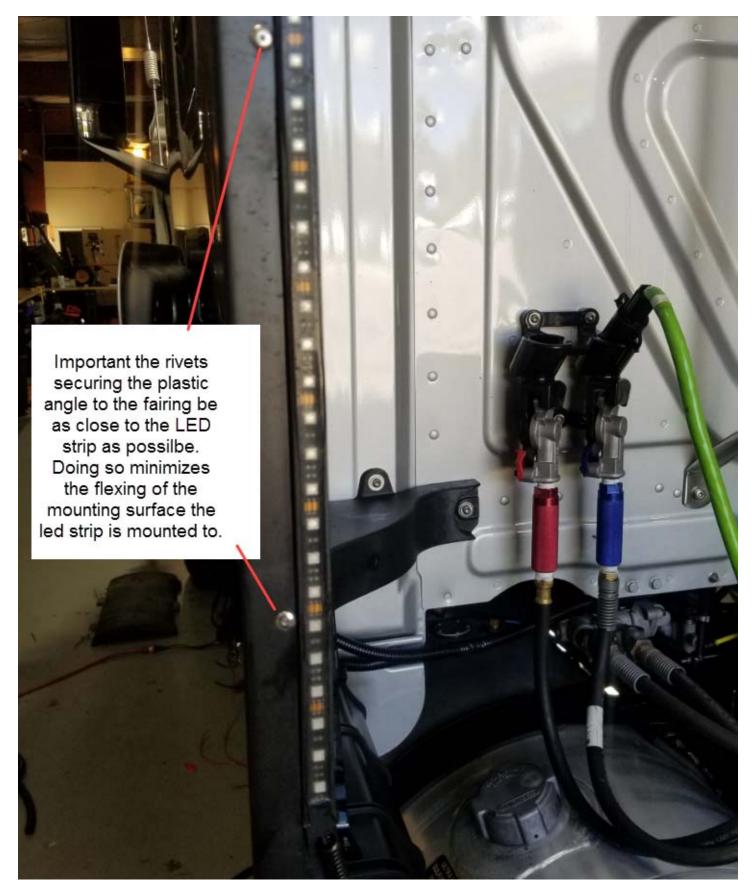
the strip will not illuminate. The strip must be mounted flat against a single continuous mounting surface, in a straight line. Really important that the ENTIRE STRIP be stuck to the mounting surface and that you NOT attempt to span across multiple mounting surfaces.

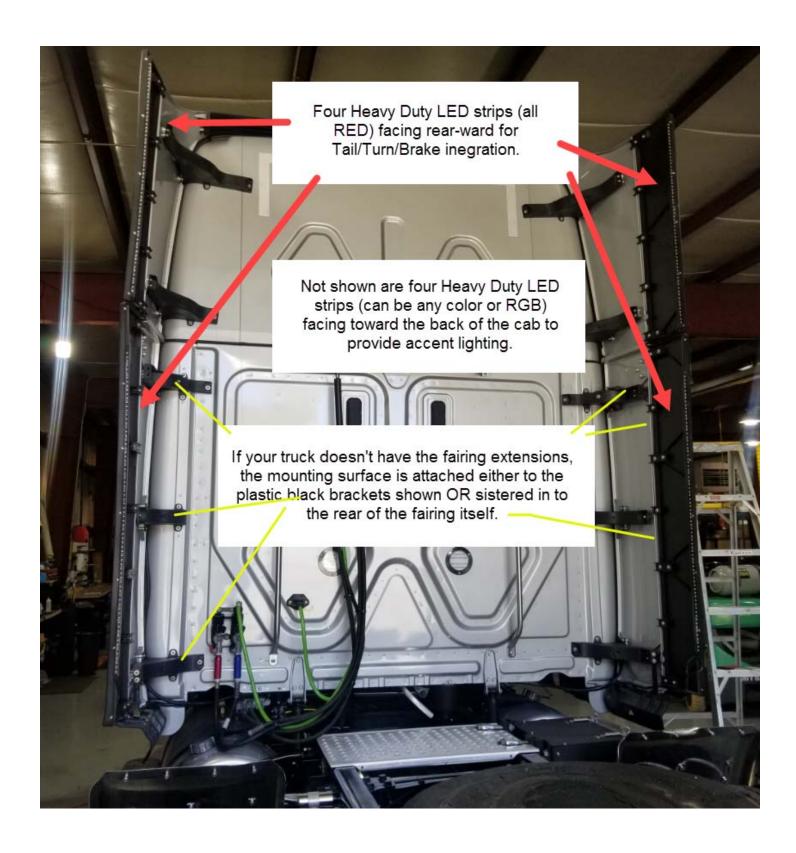
#### **INSTALLATION PHOTOS**

Here are some photos with comments on the installation we did in building this kit. We've commented on key parts of the installation along the way.









# TAIL / TURN / BRAKE LIGHT INTEGRATION

Refer to the following two diagrams which show you how the LED strips and relays need to be wired. NOTE: You must use the RELAYS we provide. Do not attempt to run the Boogey Lights tail/turn/brake light system using the truck's own lighting system power. Doing so will over-load the truck's LCM which will cause all of the lights on the truck to shut down. When that happens, you won't have any lights at all.

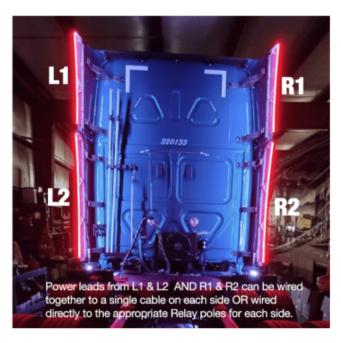
Note: Starting May 1, 2023 the L1 and R1 LED segments shown in the photo below consist of TWO Heavy Duty LED strips instead of one. Starting October 1, 2023 the L2 and R2 LED segments shown in this photo have THREE LED strips instead of one (2 - 30 LED strips and 1 - 15 LED strip on each side). See layout diagram earlier on in this guide.

# TAIL-TURN-BRAKE RELAY WIRING





BLACK = chasis ground BLUE (diode 1) -> RELAY 2 GREEN (diode 2) -> RELAY 1 RED (diode 3) -> RELAY 1



RULE THE NITE"

BOOGEY LIGHTS

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## **BOOGEY LIGHTS**

LED STRIP RIGHT SIDE power leads coming from R1 & R2



BLACK = chasis ground BLUE (diode 1) -> RELAY 2 GREEN (diode 2) -> RELAY 3 RED (diode 3) -> RELAY 3



85: Frame ground.

**86:** 12vdc+ trigger wire INPUT from truck's LEFT turn signal.

87: 12vdc+ OUT to Diodes 2 and 3 on the LEFT SIDE Boogey Lights LED STRIP.

87a: not used. cap the wire

30: Connects to 12vdc+ side of battery (with inline fuse).



each pole is numbered

85: Frame ground.

**86:** 12vdc+ trigger wire INPUT from truck's TAIL LIGHT aka Running Lights.

87: 12vdc+ OUT to Diode 1 on BOTH the LEFT and RIGHT SIDE Boogey Lights LED STRIPS

87a: not used. cap the wire

**30:** Connects to 12vdc+ side of battery (with inline fuse).



view of bottom of relay each pole is numbered

85: Frame ground.

**86:** 12vdc+ trigger wire INPUT from truck's RIGHT turn signal.

**87:** 12vdc+ OUT to Diodes 2 and 3 on the RIGHT SIDE Boogey Lights LED STRIP.

87a: not used. cap the wire

**30:** Connects to 12vdc+ side of battery (with inline fuse).

Be sure the RELAYS are mounted in the provided housing OR something similar to keep them dry. NOTE: The colors of the wires coming out of the wiring harness are not standard and will change. Super important to pay attention to the pole numbers on the relay itself which are standard and do not change.